

# YTO Engine Technical Data

## Diesel Engine Model – LR4B3Z-D

#### **Basic technical data**

Number of cylinders .....	4
Cylinder arrangement .....	In-line
Combustion Cycle .....	Four stroke, compression ignition
Cooling medium .....	Liquid
Method of air aspiration.....	Turbocharger
Compression ratio .....	17:1
Bore.....	108mm
Stroke .....	125mm
Cubic capacity.....	4.58litres
Direction of rotation.....	Anti-clockwise viewed on flywheel
Firing order .....	1-3-4-2 (1cyl furthest from flywheel)
Total weight (engine only).....	(dry) 420±20 kg

## **Overall dimensions**

Height..... 1050mm.  
Length..... 1050mm  
Width..... 720 mm

## Ratings

Steady state speed stability at constant load . . . . . ± 0.25%

## Operating point

Engine speed . . . . . 1500 rev/min  
 Engine power(gross)..... 68kw (standby)  
 Static injection timing. . . . . 15~20°C A before the TDC

## Sound level

Sound pressure level 1500 rev/min ..... ≤ 113 dBA

## Test Conditions

Air temperature..... 25 °C  
Barometric pressure ... 100kPa  
Relative humidity ... 30%  
Air inlet Restriction at maximum power (nominal) ..... ≤ 5kPa  
Exhaust back pressure (nominal)... ≤ 6 kPa

## Cooling system

Total coolant capacity: (engine only) .....	6litres
Maximum top tank temperature.....	99 °C
Thermostat operating range.....	76~95 °C
Coolant intake size: .....	Φ46mm
Coolant outlet size: .....	Φ46mm

## Lubrication system

Lubricating oil type : .....L-ECD 15W/40

Lubricating oil capacity: ..... 14 litres

Lubricating oil temperature maximum to bearings . . . . . 115°C

Oil Pressure @ Idle Speed..... ≥98kPa

@ Governed Speed ..... 294~490kPa

#### Maximum engine operating angles

Front up, front down/right side or left side..... $20^\circ$  /  $15^\circ$

### **Fuel system**

Fuel oil type ..... 0# or 10#

Type of injection system ..... Direct injection  
Fuel injection pump ..... 4BB pump  
Governor type ..... Mechanical

**Electrical system**

Alternator ..... 12volts with integral regulator  
Starter motor ..... 12volts  
Recommended Battery Capacity ..... 190A

**Energy balance**

Energy in fuel ..... 9432btu/min  
Gross heat to power ..... 3523btu/min  
Energy to coolant and oil ..... 2638btu/min  
Energy to exhaust ..... 3042btu/min  
Heat to radiation ..... 222btu/min

